

## **COMMITTEE** (choose one):

Forming Fabricating Installing Advocacy

Title: Defining an Industry Acceptable Color Variance for Decorative Glass		
Submitter: Sylvain Denis		
Submittal Date:		
Submitter Contact Info (phone and email): sdenis@walkerglass.com		

## **TASK GROUP MEMBERS:**

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BASIC INFORMATION:	Describe
Project Description	Establish guidelines on how to set an industry acceptable color variance with a delta E number for decorative glass product IE: Monolithic back painted (single color, full coverage), laminates with color interlayer Once those products are well covered, the task group will try to work on more complex decorative products (combination of laminates, back painted, acid etch, colored glass).
Does this require immediate action? If yes, please explain.	No

AUDIENCE:	Describe		
Who is the primary audience for	Please mark one primary audience:		
the finished work, and why?	fabricators and manufacturers		
·	□ suppliers		
	□ contract glaziers		
	□ specifiers		
	□ architects		
	□ building owners		
	□ other:		

SCOPE:	Describe			
Identify the breadth/depth of the	There is a variance in any process and in the raw material used to produce a glazing product. A			
project and any known	delta E calculation is one method to describe the difference in color between glazing products.			
limitations/boundaries that need to				
be considered to provide the target	Providing an industry acceptable delta E number for various products and defining a method			
deliverable.	for measuring and calculating the delta E values.			
	Timely process to match color in a new mix to existing color without having an existing piece to			
	act as a control.			
	Reference GuidelinesManaging Color Variance GIB			
	2. Calculations			
	- CIELAB and CIE LCh			
	3. Equipment			
	4. Types of decorative glass			
	- Back-painted			
	- Laminated			
	5. Other			
	- Lighter vs darker color matching			
	- Monolithic vs complex assemblies			
	- Per batch tolerances			
What is the recommended format of	Please mark one primary format:			
providing the work product to the	□ GIB			
target audience?	□ White paper (multiple audiences)			
	□ Magazine article			
	□ MyGlassClass.com course			
	□ Thirsty Thursday webinar			
	□ AIA presentation			
	<ul> <li>ASTM document (specification or guideline), upon GIB acceptance/use</li> </ul>			
	□ Other: Add it to future decorative glass manual			

PURPOSE & OBJECTIVES:	Describe
What knowledge or skill gap will the	Defining an acceptable color variance for decorative glass so there will be less
work product close?	misunderstanding on expectation for color match.
	We will provide guidelines for fabricators to communicate to architects and building owners regarding what they can expect of color decorative glass products as delivered and over time.

TIMELINE:	Describe
Identify timeline, start to finish	Start November 2018, finish by fall conference 2020
Target Date to First Ballot (if applicable)	November 2019
Target Date for Project Completion*	Fall conference 2020  *understanding a document goes through three levels of balloting for 21-days each, in addition to time to address any comments at each level.

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