

PROJECT IDEA/CREATION FORM

Title: How to View Decorative Products in Interior and Exterior Applications
Submitter: Bobby Chestnut
Submittal Date: May 6, 2019
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TASK GROUP MEMBERS:

Name	Company	Email
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Michael Saroka	Goldray Glass	mike@goldrayglass.com
John Bush	General Glass	jbush@generalglass.com
Jim Gulnick	McGrory	Jim@mcgrory.com

BASIC INFORMATION:	Describe
Project Description	Produce charts to support ASTM for direct to glass and digital printed PVB → for Quality Control. Generate a GIB that will provide recommended guidelines for identifying quality criteria for decorative glazing.
Does this require immediate action? If yes, please explain.	Yes, the ASTM C1048 and C1172 have been updated. This task group was created pre-NGA/GANA merger and was tabled until the C1172 and C1048 were published in late 2018 and early 2019.

AUDIENCE:	Describe
Who is the primary audience for the finished work, and why?	Please mark one primary audience: <input checked="" type="checkbox"/> fabricators and manufacturers <input type="checkbox"/> suppliers <input checked="" type="checkbox"/> contract glaziers <input type="checkbox"/> specifiers <input type="checkbox"/> architects <input checked="" type="checkbox"/> building owners <input type="checkbox"/> other: _____

SCOPE:	Describe
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Identify the breadth/depth of the project and any known limitations/boundaries that need to be considered to provide the target deliverable.	Generate a GIB that will provide recommended guidelines for identifying quality criteria for decorative glazing. It is also intended to include Decorative Glazing that is visible from both sides. One potential outcome could be to produce tables and better quality to support the updated ASTM standard C1172 & C1048. The two categories are digital direct to glass and direct to PVB printing. This information will be utilized for the next ASTM update.
What is the recommended format of providing the work product to the target audience?	Please mark one primary format: <input type="checkbox"/> GIB – phase 1 <input type="checkbox"/> White paper (multiple audiences) <input type="checkbox"/> Magazine article <input type="checkbox"/> MyGlassClass.com course <input type="checkbox"/> Thirsty Thursday webinar <input type="checkbox"/> AIA presentation <input type="checkbox"/> Other: Get charts in ASTM – phase 2

PURPOSE & OBJECTIVES:	Describe
What knowledge or skill gap will the work product close?	Education

TIMELINE:	Describe
Identify timeline, start to finish	May 2019 – Fall 2020
Target Date to First Ballot (if applicable)	
Target Date for Project Completion*	Fall 2020 <small>*understanding a document goes through three levels of balloting for 21-days each, in addition to time to address any comments at each level.</small>

Attachment (if applicable):

FOR INTERNAL USE ONLY [STAFF TO COMPLETE]

Related Task Groups	
Does the project or topic meet the association's strategic focus (annual, 3-year plan)?	
Budget	
After publication, packaging and promotion plan	Additional formats: <input type="checkbox"/> news release <input type="checkbox"/> newsletter article <input type="checkbox"/> house ad <input type="checkbox"/> Glass Magazine <input type="checkbox"/> website promotion

	<input type="checkbox"/> education/event topic <input type="checkbox"/> MyGlassClass.com course <input type="checkbox"/> Express Learning <input type="checkbox"/> webinar <input type="checkbox"/> AIA, CSI, other
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June 6th notes:

This document is applicable to:

- digitally printed ceramic frit to glass
 - May be applicable to other fabrication methods
 - Single pass
- If product is viewable from both sides or backlit, this criteria might not be acceptable
 - Expectations of standard product vs. backlit product

8.3 *Condition B*—Fully or partially ceramic coated glass, shall be heat-strengthened or fully tempered glass having a ceramic coating of a specified color, pattern, or image which has been fused onto and made an integral part of the surface of the glass as a result of the heat-strengthening or tempering process.

8.3.1 *Appearance*—When viewed in accordance with 10.10, scattered pinholes, voids, screen marks, and small opaque particles in the ceramic coating are not permissible. Alternative quality requirements may be established between the purchaser and fabricator when ordering.

10.10 *Coating Criteria, Condition B, Ceramic Coated*—Glass shall be viewed by light reflected from the outside facing surface as installed. Place the glass sample against a uniformly opaque backup material and in a vertical position. View the sample from a distance of approximately 3 m (10 ft). Determine acceptability in accordance with 8.3.1.

July 18th notes:

This document is applicable to:

- Intended to block out or decorative -Limit document to this (not dot patterns/Lines?)
- Screen printing, digital printing and roll coating and spray coating Michael Saroka and Jim Gulnick
- Full coverage vs. partial coverage
 - Limit screen printing and digital printing
- Partial coverage-
 - Limited to screen printing and digital printing processes
 - Partial coverage = dot patterns, lines, logos, images
- Full coverage that is visible from both sides of the glass
 - Need clear definition (1 ft band?)
 - full coverage can include - bands, change in gradient and light transmission
- Full Flood? Spec for visibility from both sides. Can't seek streak lines. Consider the application of visible both sides within from floor to 8ft up. Parameters for different set of requirements.

- Need to define how decorative glazing is being used.
- Develop different classifications such as: Partial, full, overhead, partial in front of you, partial overhead.
- Need quality requirements and inspection methods to use to determine if you meet the quality requirements.
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- Need list of potential terms we need to cover

- Pinholes
- Coating Voids
- Image resolution (fuzziness around edges)
- Streak
- Registration between panels when spanning more than one panel
- Opacity/Light transmission
- Contamination (Need clear definition) Means some foreign particle or item becomes a permanent part of glazing. Something falls onto the ink or ceramic frit.
- Opaque Particle
- Screen mark (Mesh mark)

August 22nd Notes

Assignments

- Tables: Bobby and Michael
- Brief description for inspections for table: Jim Gulnick
- Definitions included in introduction: Jim and Michael
- Standards: Tim and Bobby

October 25 Meeting:

Decorative glass is a versatile product, used primarily due to its aesthetics and ability to add functionality to glazing installations. The purpose of this document is to define decorative glass and provide guidelines for inspection methods and acceptance criteria. These criteria are supplemental to existing standards.

While decorative glass can come in many forms, most can fit into familiar categories. Screen printed glass and other lithographic applications consist of a pattern transferred to the surface of the glass or interlayer in a single pass of a single color. Digitally printed applications are created by jetting multiple colors of ink simultaneously through print heads onto a surface. Roll-coated materials have their entire surface covered with a single color by direct transfer of ink from a coated roller to its surface while being transported underneath. Lastly, spray-coatings consist of atomized materials sprayed onto the surface by conventional painting methods.

Voids / Inclusions / contamination (max allowable)

	Screen Printed	Digital	Roll Coated	Spray
< 8' Installation height				
8' + installation height				

Pattern Registration

	Screen Printed	Digital	Roll Coated (Masked)	Spray (Masked)
< 8' Installation height				

8' + installation height				
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