


thirsty

THURSDAY

Quench your thirst for knowledge!

Preventing Scratches and Edge Damage



Mike Burk
North America Technical Representative
Sparklike

December 12, 2019

MARK YOUR CALENDAR FOR THESE

OTHER UPCOMING EVENTS

Annual Conference
January 13-15, 2020
La Jolla, CA

REGISTER NOW!
glass.org

Thirsty Thursday – topic to be announced
February 20, 2020
webinar

BEC Conference
March 1-3, 2020
Nashville, TN

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2020

ANNUAL CONFERENCE

JANUARY 13-15
Hilton Torrey Pines
La Jolla, CA

- + Important Work
- + Essential Information
- + Great Connections

Registration Open!



Register Now: glass.org



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Thirsty Thursday

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Sparklike

Mike.Burk@sparklike.com



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Preventing Scratching & Edge Damage

Outline:

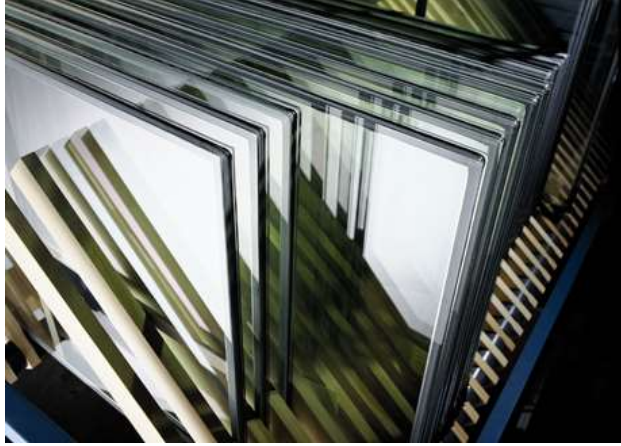
1. Types of damage
2. Where it occurs
3. Diagnosis & Quality Expectations
4. Precautions / Summary



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Types of Damage

Scratches
Edge damage



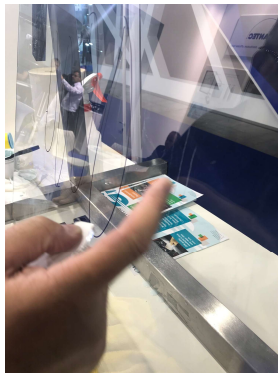
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Where does it occur?

Everywhere there is impact:

- Glass to Glass
- Glass to Metal



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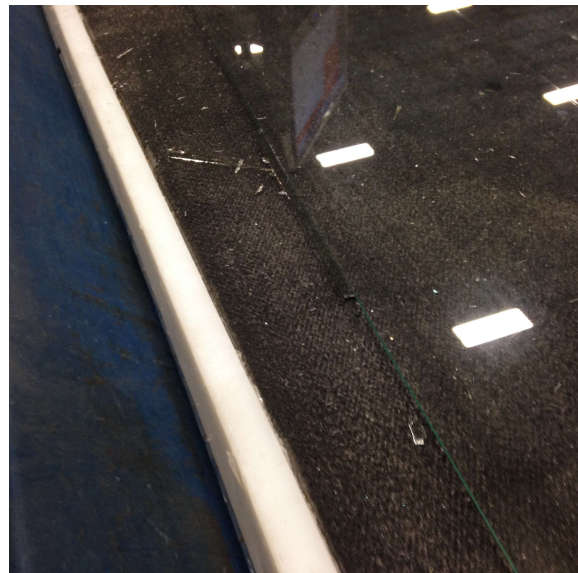
Storage



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Cutting & Sorting



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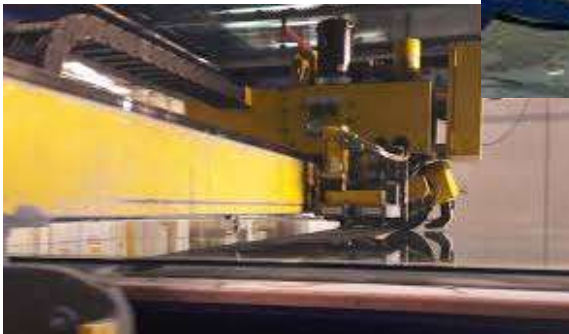
Cutting, Breakout & Slot Sorting



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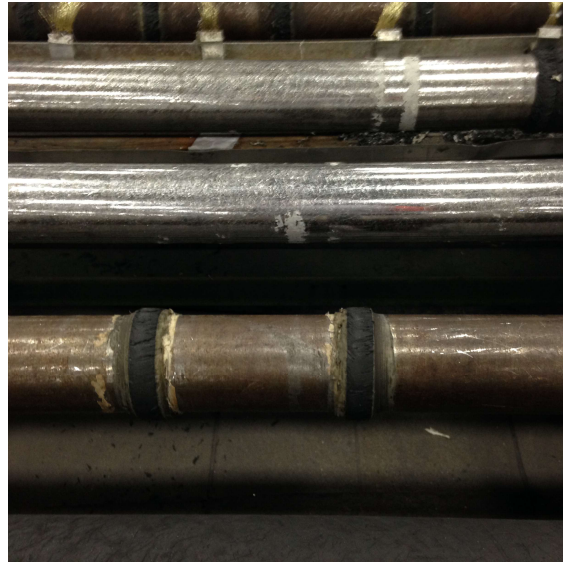
Edge Deletion



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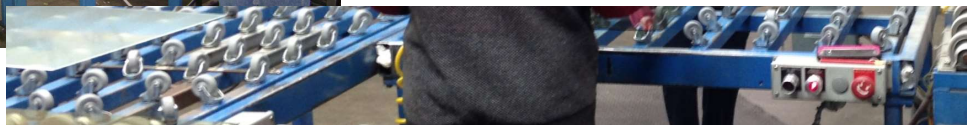
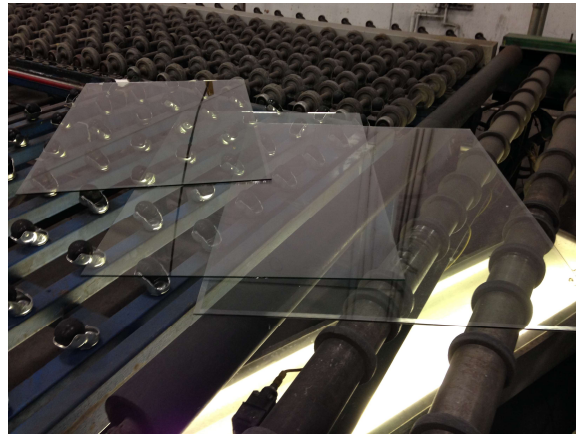
Washer Loading



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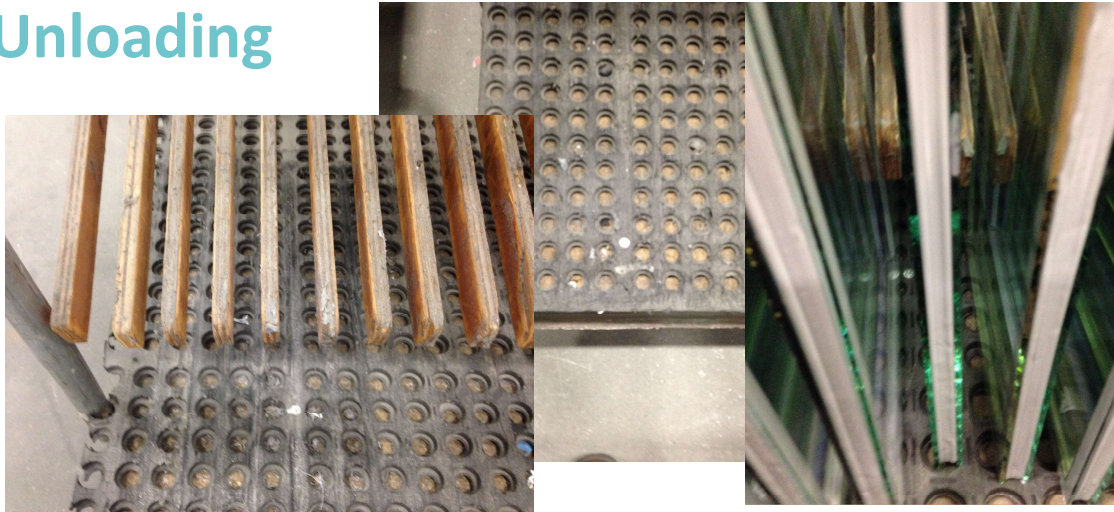
Assembly



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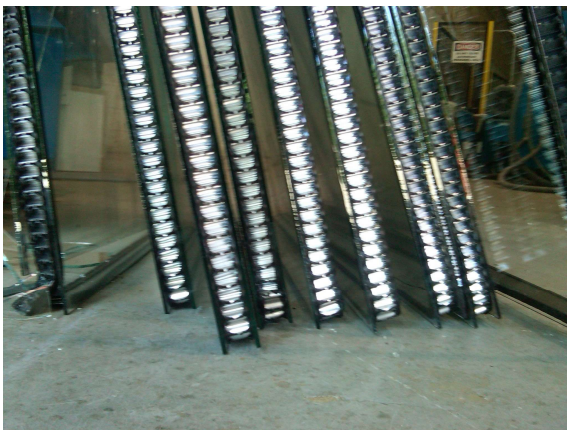
Unloading



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Glazing / Shipping / Delivery

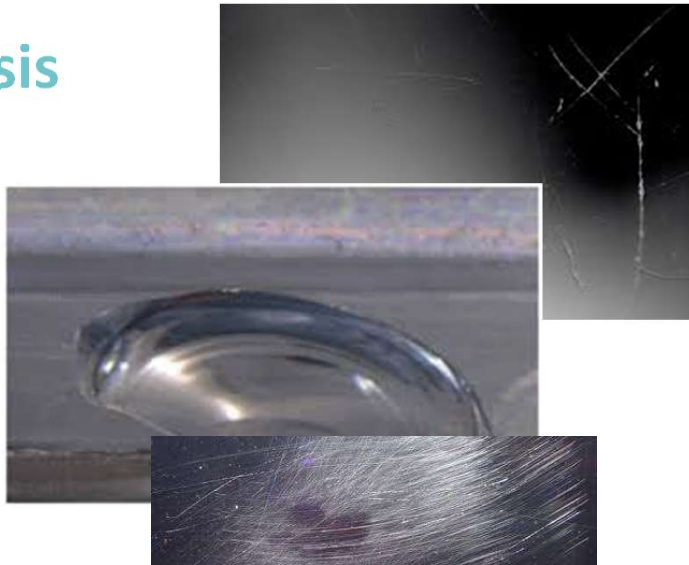


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Damage Diagnosis

1. Work upstream
2. Measure the repeat
3. Parallel Scratches
4. Circular Scratches
5. Cloudy Scratches



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Your Quality Policy

1. Define Viewing Area
2. Define Viewing Distance
3. Determine Background
4. Review Warranty



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Precautions

1. Impact
2. Orientation
3. Clean / Vacuum
4. Train
5. Field Failure Analysis



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